



Copper and Copper Alloys - DEF STAN 02-838 ~ NES838 Bar

SPECIFICATIONS

Commercial	NES838 DEF STAN 838
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A Phosphor Bronze Alloy with high strength and very high corrosion resistance especially in sewerage and marine environments. Mainly used in Naval Engineering, Nuclear, Aerospace and Defence Applications.

CHEMICAL COMPOSITION

DEFSTAN 02-838(PT1)/1(2012)
Phosphor Bronze

Element	% Present
Tin (Sn)	4 - 5.5
Phosphorous (P)	0.02 - 0.4
Nickel (Ni)	0.3 max
Silicon (Si)	0.3 max
Zinc (Zn)	0.3 max
Iron (Fe)	0.1 max
Lead (Pb)	0.02 max
Copper (Cu)	Balance

ALLOY DESIGNATIONS

DEF STAN 02-838
NES838
NES 838
DEF STAN 838

TEMPER TYPES

ANNEALED

SUPPLIED FORMS

Annealed Bar - Grade 1

- Bar
- Rod

MECHANICAL PROPERTIES

DEFSTAN 02-838(PT1)/1(2012)
Bar
6mm to 18mm

Property	Value
Proof Stress	410 Min MPa
Tensile Strength	500 Min MPa
Elongation A	12 Min %

Mechanical Properties shown are for annealed bar.

DEFSTAN 02-838(PT1)/1(2012)
Bar
18mm to 40mm

Property	Value
Proof Stress	380 Min MPa
Tensile Strength	460 Min MPa
Elongation A	12 Min %

Mechanical Properties shown are for annealed bar.

DEFSTAN 02-838(PT1)/1(2012)
Bar
40mm to 60mm

Property	Value
Proof Stress	320 Min MPa
Tensile Strength	380 Min MPa
Elongation A	16 Min %

Mechanical Properties shown are for annealed bar.

DEFSTAN 02-838(PT1)/1(2012)
Bar
Over 60mm

Property	Value
Proof Stress	250 Min MPa
Tensile Strength	350 Min MPa
Elongation A	18 Min %

Mechanical Properties shown are for annealed bar.



CONTACT

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REVISION HISTORY

Datasheet Updated	13 November 2018
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DISCLAIMER

This Data is indicative only and as such is not to be relied upon in place of the full specification. In particular, mechanical property requirements vary widely with temper, product and product dimensions. All information is based on our present knowledge and is given in good faith. No liability will be accepted by the Company in respect of any action taken by any third party in reliance thereon.

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